

Two pumps with runtime control

Project for PR200-24.2

Project overview

The example describes a project for alternate operation of two pumps with count of the operating time and the number of starts. The project contains 3 data processing blocks and 3 screens.

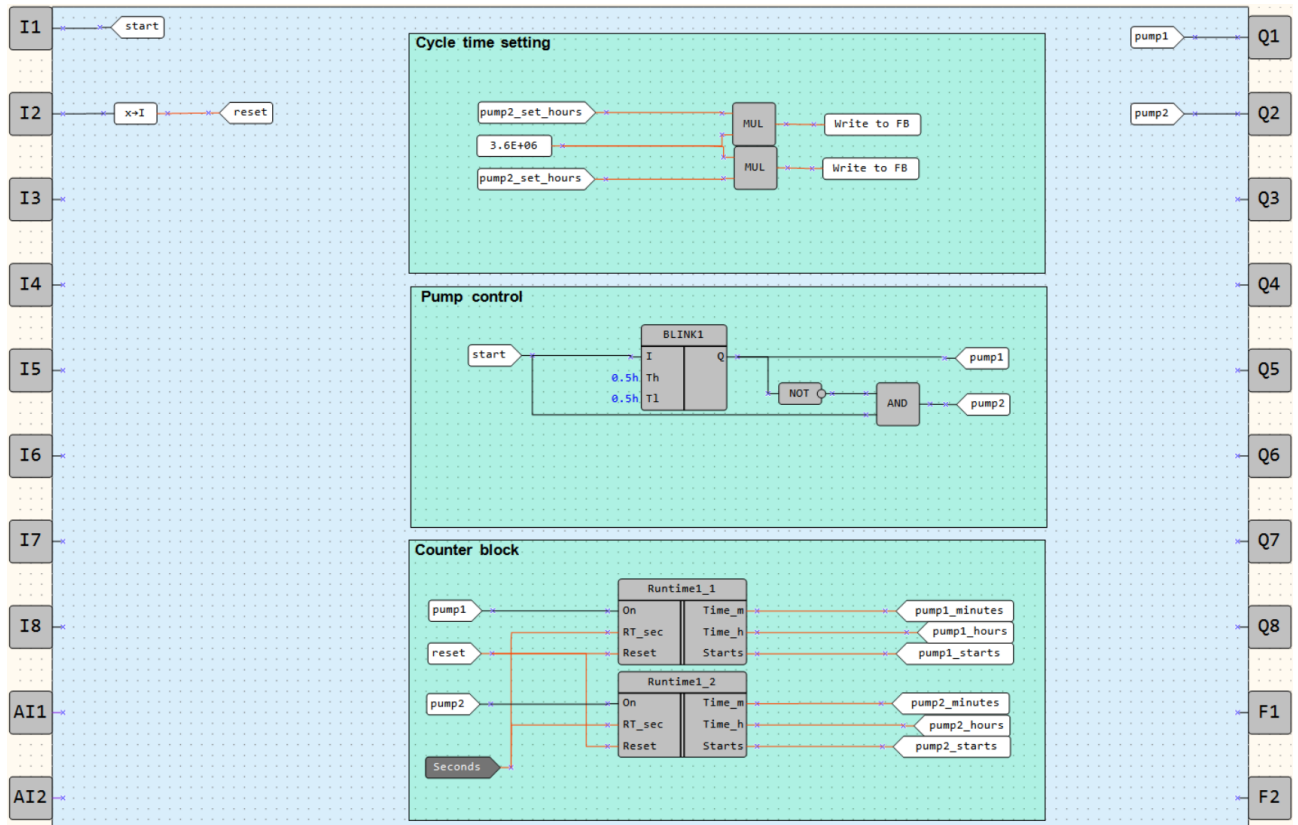


Fig. 1. Program workspace

Data processing blocks:

- Cycle time setting
- Pump control
- Counter block

Screens:

- *Pump control*
- *Counter block*
- *Cycle time setting*

Table 1. Device inputs/outputs

Name	Type	Description
<i>I1</i>	BOOL	Input (NO contact, latching) / Enable start
<i>I2</i>	BOOL	Input (NO contact, latching) / Reset counters
<i>Q1</i>	BOOL	Output / Pump 1
<i>Q2</i>	BOOL	Output / Pump 2

Table 2. Project variables

Name	Type	Description
<i>pump1</i>	BOOL	Pump 1 start
<i>pump2</i>	BOOL	Pump 2 start
<i>pump1_hours</i>	INT	Pump 1 / operating hours
<i>pump2_hours</i>	INT	Pump 2 / operating hours
<i>pump1_minutes</i>	INT	Pump 1 / operating minutes
<i>pump2_minutes</i>	INT	Pump 2 / operating minutes
<i>pump1_starts</i>	INT	Pump 1 / number of starts
<i>pump2_starts</i>	INT	Pump 2 / number of starts
<i>reset</i>	INT	Reset counters
<i>start</i>	BOOL	Enable start
<i>pump1_set_hours</i>	INT	Pump 1 / set cycle hours
<i>pump2_set_hours</i>	INT	Pump 2 / set cycle hours

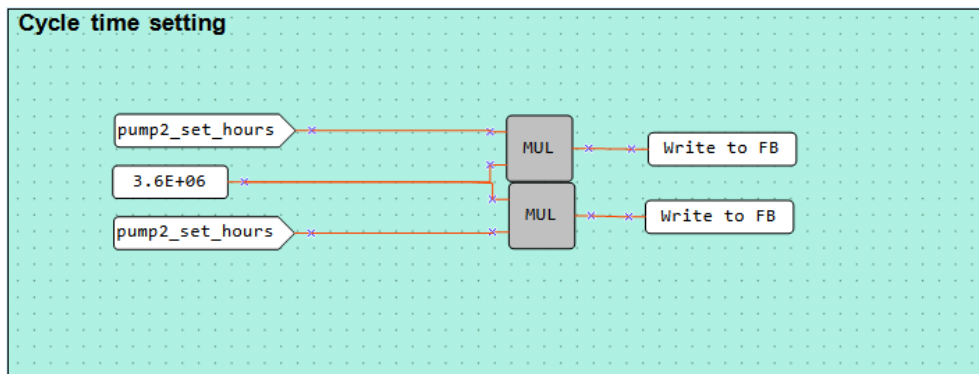


Fig. 2. Cycle time setting

The cycle run time for each pump is set in the block *Cycle time setting* (Fig. 2). It is entered in hours via the screen using the function buttons on the device. The time is then converted to milliseconds to be applied to a *BLINK* FB via *WriteToFB* blocks (Fig. 3).

The algorithm is activated if the signal on the input *I1* is *TRUE*. The pumps are switched on alternately over the *BLINK* FB (Fig. 3).

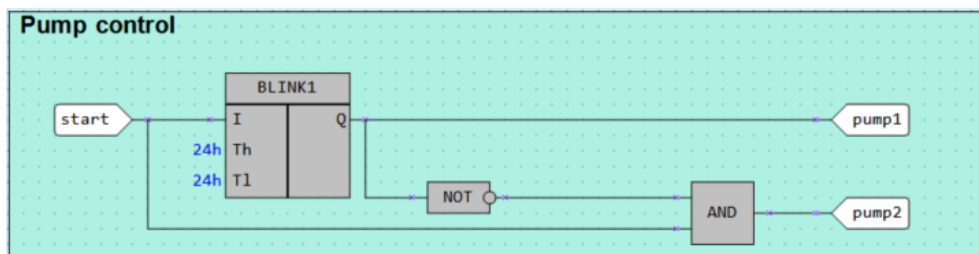


Fig. 3. Pump control

In the *Counter block* (Fig. 4), the operating time and the number of starts for each pump are counted using two macros *Runtime1_*. The macro returns the total operating time in hours and minutes and the number of starts. The output is displayed on the screen *Counter block*. All the counters can be reset by closing the *I2* input (Fig. 1).

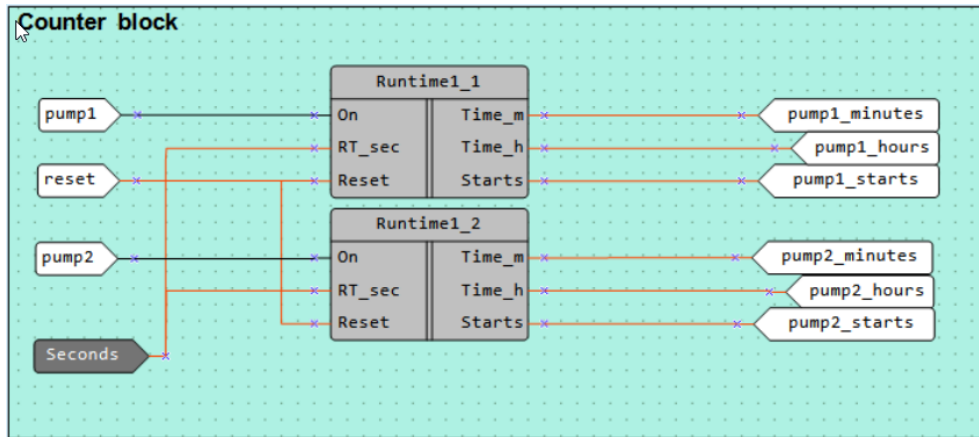


Fig. 4. Counter block

Screens

Table 3. Function buttons

Function buttons	Action
⏴	Scroll down through screen rows
⏵	Scroll up through screen rows
ALT + ⏴	Switch to the screen <i>Counter block</i>
ALT + ⏵	Switch to the screen <i>Cycle time setup</i>
ESC	Switch to the first screen

Initially, the screen *Pump control* is displayed (Fig. 5). It shows the status of the both pumps (ON/OFF).

P U M P 1 :	0 0 0 0	O F F
P U M P 2 :	0 0 0 0	O F F

Fig. 5. Screen *Pump control*

The screen *Counter block* (Fig. 6) shows the total operating time of each pump in hours and minutes and its number of starts.

P U M P 1		
H O U R S :	0 0 0 0	0 0 0 0
M I N U T E S :	0 0 0 0	0 0 0 0
S T A R T S :	0 0 0 0	0 0 0 0
P U M P 2		
H O U R S :	0 0 0 0	0 0 0 0
M I N U T E S :	0 0 0 0	0 0 0 0
S T A R T S :	0 0 0 0	0 0 0 0

Fig. 6. Screen *Counter block*

The screen *Cycle time setup* is used to set the cycle run time for each pump.

P	U	M	P	1	:				0	0	0	h
P	U	M	P	2	:				0	0	0	h

Fig. 7. Screen *Cycle time setup*